

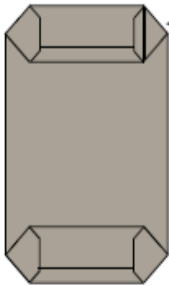


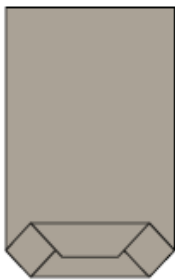
Technical Data Sheet

PAPER SACKS

**SECTOR PRODUCTION SACKS
BAGS AND FINISHING PRODUCTS**

NATRON – HAYAT MANUFACTURES 2 GENERIC TYPES OF PAPER SACKS

	PV & PSV (Pasted Valve & Pasted-Sleeve Valve)	
	Applications:	Cement, Lime, Tile adhesive, Powdered products etc.
	Closure :	Self-sealing
	Filling :	High speed automatic filling machinery
	Size :	<ul style="list-style-type: none"> • Minimum and maximum width - 350mm to 700mm • Minimum and maximum length – 370mm to 1300mm
	Valve position :	Right or left
	Top/bottom size:	80mm – 220mm
	Number of plies :	1 to 5 (with or without PE)
	Colour printing	Up to 6-colour printing available on the tube and up to 2-color printing available on the bottom.
	Base paper :	Bleached or unbleached paper is available with basis weight ranging from 60 gsm to 90 gsm
	Min. order:	10 000

	OMP - Open-Mouth Pasted Bottom	
	Applications:	Food, Building materials, Chemicals, Minerals etc
	Closure :	Sewing, taping, or gluing
	Size :	<ul style="list-style-type: none"> • Minimum and maximum width - 350mm to 700mm • Minimum and maximum length - 440mm to 1300mm
	Top/bottom size:	80mm - 220mm
	Number of plies :	1 to 5 (with or without PE)
	Colour printing	Up to 6-colour printing available on the tube and up to 2-color printing available on the bottom.
	Base paper :	Bleached or unbleached sack kraft paper is available with basis weight ranging from 60 gsm to 90 gsm
	Min. order:	10 000



Tolerance on dimension sacks:

- Length sacks +/- 10 mm.
- Width sacks +/- 5mm.
- Bottom sacks +/- 5 mm
- Balanced TEA for 25 kg sacks :
Normal handling 330-390 J/m²
Tough handling 400-450 J/m²
- Balanced TEA for 50 kg sacks
Normal handling 430-490 J/m²
Tough handling 500-550 J/m²

Valid from 01.01.2022.onwards